

## **MEETING NOTICE**

### **ILLINOIS DEPARTMENT OF PUBLIC HEALTH**

Illinois Suicide Prevention Alliance

Data Workgroup

**Monday, October 20, 2014**

*(Audio Conference Format)*

2 p.m. – 3 p.m.

Dial-in Information 888-  
494-4032, Passcode 2631052766#

### **AGENDA**

- I. Introductions
- II. Approve August 11, 2014 minutes
- III. Announcements
- IV. Discuss any newly released suicide-related data
- V. Identify other workgroup activities
  - a. Update on data matrix
- VI. Update on progress to address recommendations from the Youth Suicide Prevention Consensus Building Meeting
  - a. Gather data/information (data matrix)
- VII. New business
- VIII. Set agenda items for next meeting